## What is claimed is:

| 1   | 1.      | A tape cartridge comprising:  |
|-----|---------|---|
| 2   |         | a reel;   |
| 3 - |         | a data tape to store data, the data tape being wound on the reel and having side edges  |
| 4   |         | a leader tape; and  |
| 5   |         | a splicing tape to link the leader tape to the data tape,                               |
| 6   |         | the splicing tape having an edge with a slanted portion that is slanted with respect to |
| 7   | the sid | le edges of the data tape.  |

- 1 2. The tape cartridge of claim 1, wherein the leader tape has side edges, and wherein the 2 slanted portion of the edge of the splicing tape is slanted with respect to the side edges of the 3 leader tape.
- 1 3. The tape cartridge of claim 2, wherein the data tape has a longitudinal axis extending 2 along a length of the data tape, and wherein the side edges are generally parallel to the 3 longitudinal axis.
- 1 4. The tape cartridge of claim 3, wherein the splicing tape has another edge with a 2 slanted portion that is slanted with respect to the side edges of the leader tape and data tape.
- 1 5. The tape cartridge of claim 1, further comprising:
- 2 a housing containing the reel; and
- a leader pin attached to the leader tape, the leader pin adapted to be removed from the
- 4 housing.
- 1 6. The tape cartridge of claim 5, wherein the housing has an opening through which the
- leader pin is adapted to pass through during removal of the leader pin from the housing.

- 1 7. The tape cartridge of claim 1, wherein the data tape has a first end portion attached to
- 2 the splicing tape and the leader tape has an end portion attached to the splicing tape, the first
- 3 end portion of the data tape having a first end edge generally perpendicular to the side edges
- 4 of the data tape, and the end portion of the leader tape having an end edge generally parallel
- 5 to the first end edge of the data tape.
- 1 8. The tape cartridge of claim 7, wherein the data tape has a second end portion having a
- second end edge, the second end edge being slanted with respect to the side edges of the data
- 3 tape.
- 1 9. The tape cartridge of claim 8, wherein the source reel has a hub, the second end
- 2 portion of the data tape contacted to a surface of the hub.
- 1 10. The tape cartridge of claim 1, wherein the data tape has a first end portion attached to
- 2 the splicing tape, the first end portion of the data tape having a first edge slanted with respect
- 3 to the side edges of the data tape.
- 1 11. The tape cartridge of claim 10, wherein the leader tape has side edges and an end
- 2 portion attached to the splicing tape, the end portion of the splicing tape having an edge
- 3 slanted with respect to the side edges of the leader tape.
- 1 12. The tape cartridge of claim 1, wherein the edge of the splicing tape is generally V-
- 2 shaped.
- 1 13. The tape cartridge of claim 12, wherein the data tape has a first end portion attached
- 2 to the splicing tape, the first end portion of the data tape having a first edge that is generally
- W-shaped.
- 1 14. The tape cartridge of claim 13, wherein the leader tape has an end portion attached to
- 2 the splicing tape, the end portion of the splicing tape having an edge that is generally V-
- 3 shaped.

- 1 15. The tape cartridge of claim 12, wherein the data tape has an end portion mounted onto 2 a hub of the source reel, the end portion of the data tape having an edge that is generally V-3 shaped. 16. 1 A tape drive comprising: 2 a take-up reel; and 3 a tape cartridge removably mounted in the tape drive, the tape cartridge comprising: 4 a source reel; 5 a data tape to store data, the data tape being wound on the source reel and 6 having side edges; 7 a second tape; and 8 a splicing tape to couple the second tape to the data tape, 9 the splicing tape having an edge with a portion that is at an inclined angle with 10 respect to the side edges of the data tape. 1 17. The tape drive of claim 16, wherein the tape cartridge further comprises a leader pin 2 attached to the second tape, the tape drive further comprising a mechanism to withdraw the 3 leader pin from the tape cartridge. 1 18. The tape drive of claim 15, wherein the data tape comprises one of a magnetic and 2 optical storage medium. 1 19. A method comprising: 2 providing a tape cartridge having a reel and a storage tape mounted on the reel, the 3 storage tape to store data; 4 providing a splicing tape to link plural tape portions of the storage tape, the splicing 5 tape having side edges generally parallel to a longitudinal axis of the storage tape; and 6 providing an end edge of the splicing tape, the end edge having a portion slanted with 7 respect to the side edges.
- 1 20. The method of claim 19, wherein providing the splicing tape comprises providing a splicing tape to link a leader tape to a data tape.

| 1 | 21.   | The method of claim 19, further comprising:  |  |
|---|---|--|--|
| 2 |   | attaching a first end portion of the data tape to the splicing tape; and               |  |
| 3 |   | providing a slanted edge at a second end portion of the data tape that is mounted onto |  |
| 4 | the re  | the reel.  |  |
|   |   |  |  |
| 1 | 22.   | A tape cartridge comprising:   |  |
| 2 |   | a reel;  |  |
| 3 | •   | a data tape to store data, the data tape being wound on the reel and having side edges |  |
| 4 | and a first end edge;   |  |  |
| 5 |   | a leader tape having an end edge in close proximity to the first end edge of the data  |  |
| 6 | tape, each of the end edge of the leader tape and first end edge of the data tape being slanted |  |  |
| 7 | with  | respect to the side edges of the data tape.  |  |